

Date: Monday, 8/21/2006 8:42:10 AM
User: Chantal Lavoie

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 28244				
Estimate Number	: 10173				
P.O. Number	: N/A		Part Number	: D2537	
This Issue	: 8/21/2006 S.O. No. : N/A		Drawing Number	: D2537 REV A1	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A1	
Previous Run	: 27692		Material	: N/A	
Written By			Due Date	: 8/25/2006	
Checked & Approved By			Qty:	50 Um: Each	
Comment	: Est D 05.01.31 Material change on Step 2 KJ/JLM				
Additional Product					
Job Number:					
Seq. #:	Machine Or Operation:	Description :			
1.0	M304R500	0.500" 304 SS roundbar			
 Comment: Qty.: 0.1203 f(s)/Unit Total: 6.0165 f(s) <i>.750 304</i> Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: <i>M18553</i> <i>06/08/23</i>					
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
 Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble <i>Machined Manually</i> <i>06/08/23</i> <i>*10</i>					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
 Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>(initials)</i> <i>06/08/23</i> <i>*10</i>					
4.0	QC8	SECOND CHECK			
 Comment: SECOND CHECK <i>Sp 06/08/24</i> <i>*10</i>					
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>6</i> <i>06.08.24</i>					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng./ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/08/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

Job Number: 28244

Part Number: D2537

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

106.08.24

Job Completion



06-08-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

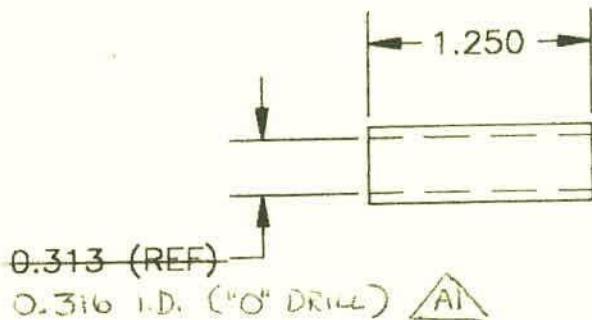
DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>M.M.</i>	APPROVED <i>B.W.</i>	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
A1	02.08.30 (P)	0.316 WAS 0.313	

RELEASED
9607/26 PM



REFERENCE ONLY



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KD 29.09.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	
Description: Bus廷	Part Number:	D2537
Inspection Dwg: D2537 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	06/08/23	Date:	06-08-23	Date:	W/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

1. *Constitutio* (1785) *de* *rebus* *publicis* *Principiis* *et* *legibus* *reipublicae* *Swedicae* *et* *Fenniae* *admodum* *longe* *difficilis* *et* *obscura* *est*. *Quare* *non* *multo* *difficilis* *est* *ad* *comprehensionem* *rebus* *publicis* *Principiis* *et* *legibus* *reipublicae* *Swedicae* *et* *Fenniae* *admodum* *longe* *difficilis* *et* *obscura* *est*.